



America's Premier Sink Manufacturer

Router Bit Recommendations

Gemstone Part No. Sink Draft	1/8" Radius	RouterBitsNow.com		Velepec Bit Draft	Amana Bit Draft	Whiteside Bit Draft
		1/2" Radius	3/8" Radius			
VANITY						
1014 - (V/VO)	11°	820-1115	BR-995A15	15°	57268	2915
1114 - (RV/LV)	4°	820-1110	BR-995A10	10°	57267	2910
OC112151215 - (V/VO)	4°	820-1110	BR-995A10	10°	57267	2910
1313/1616 - (V/VO)	4°	820-1110	BR-995A10	10°	57267	2910
CI316 - V	4°	820-1110	BR-995A10	10°	57267	2910
1410 - (V/VO/RV)	8°	820-1115	BR-995A15	15°	57268	2910
1414 - UVG	4°	820-1110	BR-995A10	10°	57267	2910
1416 - V	4°	820-1110	BR-995A10	10°	57267	2910
1512 - (V/VO)	13°	820-1120	BR-995A20	20°	57269	2918
1513 - (V/VO)	4°	820-1110	BR-995A10	10°	57267	2910
1514 - (V/VO/RVOR)	4°	820-1110	BR-995A10	10°	57267	2910
1518 - V	4°	820-1110	BR-995A10	10°	57267	2910
1612 - (V/VO)	12°	820-1115	BR-995A15	15°	57268	2915
1613 - (UV/JUV/HVO)	10°	820-1115	BR-995A15	15°	57268	2915
1613 - VSO	7°	820-1110	BR-995A10	10°	57267	2910
1711 - (UV/JUV)	5°	820-1110	BR-995A10	10°	57267	2910
1712/1217 - (V/VO)	5°	820-1110	BR-995A10	10°	57267	2910
1812 - (UV/JUV/HVO)	4°	820-1110	BR-995A10	10°	57267	2910
1814 - (V/VO/EV/EVO)	5°	820-1110	BR-995A10	10°	57267	2910
1914 - (V/VO)	10°	820-1115	BR-995A15	15°	57268	2915
2112 - (V/VO)	10°	820-1115	BR-995A15	15°	57268	2915
SINGLES						
1012 - ES	6°	820-1110	BR-995A10	10°	57267	2910
1016 - S	6°	820-1110	BR-995A10	10°	57267	2910
1318 - S	5°	820-1110	BR-995A10	10°	57267	2910
1411 - ES	5°	820-1110	BR-995A10	10°	57267	2910
1507 - ES	5°	820-1110	BR-995A10	10°	57267	2910
1515 - ES	5°	820-1110	BR-995A10	10°	57267	2910
1815 - S	5°	820-1110	BR-995A10	10°	57267	2910
1524 - ES	5°	820-1110	BR-995A10	10°	57267	2910
1517 - S	5°	820-1110	BR-995A10	10°	57267	2910
NI1616 - S	5°	820-1110	BR-995A10	10°	57267	2910
1616 - (S/ES/UES)	5°	820-1110	BR-995A10	10°	57267	2910
1626 - UES	5°	820-1110	BR-995A10	10°	57267	2910
2116 - US	5°	820-1110	BR-995A10	10°	57267	2910
2015 - S	5°	820-1110	BR-995A10	10°	57267	2910
2318 - S	5°	820-1110	BR-995A10	10°	57267	2910
2416 - ES	5°	820-1110	BR-995A10	10°	57267	2910
2615 - S	5°	820-1110	BR-995A10	10°	57267	2910
2716 - US ADA	5°	820-1110	BR-995A10	10°	57267	2910
2718 - S	5°	820-1110	BR-995A10	10°	57267	2910
2818 - S	5°	820-1110	BR-995A10	10°	57267	2910
3217 - ES	5°	820-1110	BR-995A10	10°	57267	2910
DOUBLES						
2916 - US ADA	5°	820-1110	BR-995A10	10°	57267	2910
1729/2917 - D	5°	820-1110	BR-995A10	10°	57267	2910
1930 - DL	5°	820-1110	BR-995A10	10°	57267	2910
1630/3016 - D	5°	820-1110	BR-995A10	10°	57267	2910
3118 - D	6°	820-1110	BR-995A10	10°	57267	2910
3218 - D	6°	820-1110	BR-995A10	10°	57267	2910
1324 - D	10°	820-1115	BR-995A15	15°	57268	2915
1723 - D	13°	820-1120	BR-995A20	20°	57269	2918
1523 - D	5°	820-1110	BR-995A10	10°	57267	2910
SPECIALTY						
2213 - (V/VO)	15°	820-1120	BR-995A20	20°	57269	2918
1311 - S	16°	820-1120	BR-995A20	20°	57269	2918

This chart is provided as a reference only. While this reference was provided in the interest of the fabricator, it is not guaranteed and the author(s) bears no responsibility for the final outcome. It is recommended that each bit be checked and qualified prior to any production. If an error or better recommendation is found, please contact jsmith@gemstones.com. Thank you very much.

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